

HI-TORQ™ 125

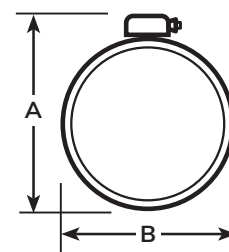


The Clamp-All HI-TORQ 125 is a heavy-duty no-hub pipe coupling to provide maximum strength for joining high-risk drain, waste, and vent (DWV) applications.

- ✓ HI-TORQ 125 couplings are effective for joining all high-risk DWV piping systems, above and below grade, up to 15 psi (105 kPa) working pressure.
- ✓ HI-TORQ 125's unique flexible rigidity provides maximum strength to maintain alignment and hydrostatic integrity even at high thrusts or blockage pressure on mismatched pipes and fittings.
- ✓ HI-TORQ 125's high strength worm drive clamps take a full 125 in-lbs (14 N·m) of torque to provide secure installation.
- ✓ HI-TORQ 125 couplings have just two clamps for sizes 1½" (38mm) to 4" (102 mm), four clamps on sizes 5" (127 mm) to 10" (254 mm) and six clamps on sizes 12" (305m) & 15" (381mm) — for quicker installation.
- ✓ HI-TORQ 125 couplings do not compromise on performance, durability, and reliability:
 - Shields are 24-gauge 304 stainless steel for enhanced corrosion resistance.
 - Durable one-piece molded Neoprene gasket features two sets of sealing beads on sizes 1½" to 10" and three sets of sealing beads for 12" & 15" sizes on each side of the sealing sleeve.
 - The unique interlocking design centers the sleeve within the housing for easy installation and added stability.
 - Slotted shield design compensates for mismatched pipe/fitting diameters and maintains alignment.
 - Worm-drive hose clamps have a 5/16" 305 Stainless Steel hex-head screw for high corrosion resistance.

HI-TORQ 125 Engineering & Ordering Information

Pipe Size		Brand Number	Global NORMA Number	Installed Dimension				Depth to Center Stop		Width of Coupling	
				A		B					
in.	mm			in.	mm	in.	mm	in.	mm	in.	mm
1.5"	38	10015	03720206038	2.75"	70	2.25"	57	1.44"	37	3"	76
2"	51	10020	03720204051	3.25"	83	2.75"	70	1.44"	37	3"	76
3"	76	10030	03720204076	4.25"	108	3.75"	95	1.44"	37	3"	76
4"	102	10040	03720204102	5.25"	133	4.75"	121	1.44"	37	3"	76
5"	127	10050	03720202127	6.25"	159	5.75"	146	1.94"	49	4"	102
6"	152	10060	03720202152	7.25"	184	6.75"	171	1.94"	49	4"	102
8"	203	10080	03720202203	9.25"	235	8.75"	222	1.94"	49	4"	102
10"	254	10100	03720202254	11.50"	292	11"	279	1.94"	49	4"	102
12"	305	10120	03720200305	13.50"	343	13"	330	2.76"	70	5.62"	143
15"	381	10150	03720200381	16.75"	425	17.25"	438	2.76"	70	5.62"	143



- Order HI-TORQ 125 Wrench, pre-set for proper installation.
Brand Number: 99125 / Global NORMA Number: 10460000078 *

Note: Installed dimensions
for reference only

High Performance Coupling Specification

Hubless cast iron soil pipe and fittings conforming to ASTM A-888, shall be joined using a coupling tested to Factory Mutual Research Corporation standard FM-1680 Class I, 15 psi rated working pressure. Couplings tested to this standard are suitable for all storm and sanitary DWV systems above and below grade.

Couplings shall be constructed of type 304 stainless steel with 305 stainless steel worm drive screws. The gasket material shall be neoprene and conform to ASTM C-564. The coupling assembly shall be torqued to specified requirements.

Couplings tested to FM-1680 Class I may be hung or supported with one (1) hanger per length for 10 foot lengths in accordance with the manufacturer's installation instructions and in conformance with local code requirements.

Clamp-All couplings meet or exceed the following performance standards: FM 1680 Class I and all applicable ASTM standards.



* Clamp-All HI-TORQ Wrench 125
Pre-set to 125 in-lbs (14 N·m)

Warranty

Clamp-All products are covered by a limited 1-year warranty guaranteeing that the products were manufactured free from defects in materials and workmanship. Products are eligible for the Clamp-All warranty if they were used according to all applicable instructions and were not damaged by the customer.

Approvals and Listings

Clamp-All HI-TORQ 125 is tested and certified to IGC 237, ASTM A 167, and ASTM A 240.



For information, technical support or to order:

NORMA Michigan, Inc.
325 W. Silverbell Rd. Suite 230 • Lake Orion, MI 48359
TOLL FREE: 855-NORMA2U (667-6228)
FAX: 855-804-4646 • www.normaamericasds.com
E-mail: norma2u@normagroup.com



This document supersedes all previous issues. No part of this publication may be reproduced without our prior written consent. In NORMA Group's policy of continual product improvements to meet user needs and technological developments, all models and sets listed in this folder (photographs, specifications, sizes and weights) may be upgraded or discontinued without notice and without any obligation on our part to modify tools or equipment sold previously. The recommendations for use and safety given in this folder do not replace accepted good practice or the safety related legal and regulatory provisions. References to standards implemented as of February 27, 2023 are not contractually binding.